

**WHAT IS CLAIMED IS:**

1 1. A method of treating chemical cellulose pulp from an alkaline pulping process in  
2 a chlorine dioxide stage comprising:

3 (a) in the chlorine dioxide stage, bleaching the chemical cellulose pulp in a first  
4 chlorine dioxide step, and adjusting the pH of the pulp in the first chlorine dioxide step so  
5 that the final pH of the step is over 4; and then

6 (b) in the chlorine dioxide stage effecting an acid treatment of the chemical cellulose  
7 pulp at a pH of between 2 – 5 and at a temperature of over 80°C.

1 22 2. A method as recited in claim 1 wherein (a) is practiced so that the final pH of the  
2 first chlorine dioxide step is over 5, and so that hexenuronic acid groups in the pulp  
3 substantially do not react with chlorine dioxide.

1 10 3. A method as recited in claim 2 wherein (a) is further practiced so that the  
2 temperature in the first chlorine dioxide step is over 75°C. *improved*

1 11 4. A method as recited in claim 2 wherein (a) is further practiced so that the  
2 temperature in the first chlorine dioxide step is between about 80 - 100°C.

1 12 5. A method as recited in claim 4 wherein (a) is further practiced so that the  
2 treatment time in the first chlorine dioxide step is less than 10 minutes.

1 13 6. A method as recited in claim 4 wherein (a) is further practiced so that the  
2 treatment time in the first chlorine dioxide step is between 30 seconds - 3 minutes.

1 14 7. A method as recited in claim 5 further comprising (c) bleaching the chemical  
2 cellulose pulp, after (b), in a second chlorine dioxide step *stage*

1 15 8. A method as recited in claim 7 wherein (a)-(c) are practiced so that the  
2 treatment temperatures in the first chlorine dioxide step, the acid treatment step, and the  
3 second chlorine dioxide step, substantially the same. *improved*

1 9. A method as recited in claim 1 further comprising (c) treating the chemical  
2 cellulose pulp with chelating agent after (a) and (b).

1 10. A method as recited in claim 1 wherein (a) is further practiced so that the  
2 temperature in the first chlorine dioxide step is over 75°C.

1 11. A method as recited in claim 1 wherein (a) is further practiced so that the  
2 temperature in the first chlorine dioxide step is between about 80 - 100°C.

1 12. A method as recited in claim 1 wherein (a) is further practiced so that the  
2 treatment time in the first chlorine dioxide step is less than 10 minutes.

1 13. A method as recited in claim 1 wherein (a) is further practiced so that the  
2 treatment time in the first chlorine dioxide step is between 30 seconds - 3 minutes.

1 14. A method as recited in claim 1 further comprising (c) bleaching the chemical  
2 cellulose pulp, after (b), in a second chlorine dioxide step.

1 15. A method as recited in claim 14 wherein (a)-(c) are practiced so that the  
2 treatment temperatures in the first chlorine dioxide step, the acid treatment step, and the  
3 second chlorine dioxide step substantially the same.

1 16. A method as recited in claim 4 wherein (a) is further practiced so as to provide  
2 a chlorine dioxide dosage of between about 0.5-1.5% active chlorine during the first  
3 chlorine dioxide step.

1 17. A method as recited in claim 7 wherein (a) is further practiced so as to provide  
2 a chlorine dioxide dosage of between about 0.5-1.5% active chlorine during the first  
3 chlorine dioxide step; and wherein (c) is practiced so as to provide a chlorine dioxide  
4 dosage of between about 0.5-2.0% active chlorine during the practice of the second  
5 chlorine dioxide step.

1 18. A method as recited in claim 17 wherein step (b) is practiced at a pH between  
2 2.5-4, a temperature between 90-110°C, and a time between 30-300 minutes.

1 19. A method as recited in claim 18 wherein (a)-(c) are practiced so that the  
2 treatment temperatures in the first chlorine dioxide step, the acid treatment step, and the  
3 second chlorine dioxide step, are substantially the same, and between about 90-100°C.

1 20. A method as recited in claim 19 wherein (a) through (c) are practiced utilizing  
2 an acid tower, an inlet line to the acid tower, and an outlet line from the acid tower to a  
3 further treatment device; and wherein (a) is practiced substantially completely within the  
4 inlet line to the acid tower, (b) is practiced substantially completely within the acid tower,  
5 and (c) is practiced substantially completely in the discharge line from the acid tower.

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